# **GYSPOT 32D.X**

Ref. 019881



GYSPOT 32D.X is a convenient equipment for car body welding. This traditional A.C. spot-welder performs of high quality welds on basic steels. Thanks to it new electronics controller, programming is very easy. In automatic mode, the user needs only to select steel thickness. In manual mode, the user programs the welding time and the welding current.

The aluminium made clamp is lightweight and easy to handle.

The clamping force can reach 500 daN with 7 bar air pressure.

This A.C. spot welder has an excellent ratio price/performance.

#### **DESCRIPTION**

Ideal clamp for all types of metal works

- Lightweight and easy to handle: Weight: 5 kg
- Single-sided welding tool with 2.5 meter cable: spot hammer welding, nut, bolt and rivet welding, carbon shrinking
- Accessory box
- Support cable bracket
- 32 Amps breaker (D curve)

### **PERFORMANCE**

#### • Welding current :

- Welding current 7 500 A
- Forced air-cooling system for cables
- 200 mm cross-section Welding cables
- Modes: one and four pulses.

#### • Electrode force :

- Aluminium made electrodes
- Clamping force: 500 daN with 120 mm arms at 7 bar
- Front pressure regulator.

### MAN/ MACHINE INTERFACE

Easy to use control panel.

Automatic mode:

Select reference tool thickness.

Manual mode:

Select welding time and welding current



## **INCLUDED**



Monopoint/Spot welding 049291



Spotter Box Pro 050075



Inertia hammer 049482 + 049802



051058



RX2 051041



	<del>-</del> AM-	Spots/min (max) 2.5+2.5	I RMS	U <sub>o</sub>	mm		Cables				100%	<b>↑</b>	P	
50/60hz					€	~		Liquid / Air Cooled	↔m	Ø mm²	CU	N/A		
2 x 400V	32A (D) 40A (D)	6 10	7 500A	11V	3+3	1.2+3	₹	Air	2.2	200	OK	55x75x190 cm	100 kg	
							7	Air	2.5	150				
							-	-	8	3x6 H07RNF				